



# **Optileb HY Range**

Food grade hydraulic oils

### Description

Optileb HY<sup>™</sup> are food grade hydraulic oils with NSF-H1 approval, especially developed to meet the special requirements of the food and beverage industries. Optileb HY hydraulic oils comply with and even exceed DIN 51524 part 2 for HLP hydraulic oils.

## Application

• For the special applications in the food and beverage industries where there may be exposure of the lubricated part to the edible product or its packaging

· For hydraulic systems in production, filling and packaging machines

### **Advantages**

- NSF H1 approved
- Halal and Kosher approved (depending on viscosity)
- Tasteless and odourless
- Low foam formation
- Excellent viscosity/temperature behaviour
- Good water separation ability
- Miscible with mineral oil
- Disposal like mineral oil

## **Typical Characteristics**

| Name                                    | Method                              | Units              | HY 15                  | HY 32                  | HY 46                  | HY 68                  |
|---|-------------------------------------|--------------------|------------------------|------------------------|------------------------|------------------------|
| Appearance                              | Visual                              | -                  | Transparent<br>/ Clear | Transparent<br>/ Clear | Transparent<br>/ Clear | Transparent<br>/ Clear |
| Density @ 15°C / 59°F                   | ISO 12185/ASTM<br>D4052/DIN 51757   | kg/m³              | 840                    | 830                    | 830                    | 840                    |
| Kinematic Viscosity @<br>40°C / 104°F   | ISO 3104/ASTM D445                  | mm²/s              | 15                     | 31                     | 44                     | 66                     |
| Kinematic Viscosity @<br>100°C / 212°F  | ISO 3104/ASTM D445                  | mm²/s              | 3.6                    | 5.8                    | 7.4                    | 10.3                   |
| Viscosity Index                         | ISO 2909/ASTM 2270/<br>DIN ISO 2909 | -                  | 125                    | 136                    | 136                    | 143                    |
| Pour Point                              | SO 3016/ASTM D97<br>/DIN ISO 3016   | °C/°F              | < -50/< -58            | < -50/< -58            | -48/-54                | -45/-49                |
| Flash Point - open cup<br>method        | ISO 2592/ASTM D92<br>/DIN ISO 2592  | °C/°F              | >200 / >392            | 219/426                | 242/468                | 242/468                |
| Rust test - synthetic seawater (24 hrs) | ISO 7210/<br>ASTM D665B             | -                  | Pass                   | Pass                   | Pass                   | Pass                   |
| FZG Gear Scuffing test<br>A/8.3/90      | ISO 14635-1                         | Failure load stage | -                      | 12                     | >12                    | >12                    |

Subject to usual manufacturing tolerances.

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